

Rickard Bindery

The Science of Bindery ♦ A Century Of Solutions

OUR CAPABILITIES

FOLDING

Specialty Folding:

- Pop-ups, iron crosses, swingers
- Small or large gap gate folding
- Pyramid or single sided accordions
- Uneven/nonexistent side guides

Standard Folding:

- Accordion folding: up to 15 acc's
- Roll folding: 8 times over & over
- Gate folding: up to 8 gates

Miniature Folding/Pharmaceutical:

- Production of patented RTA folds on multiple machines
- Common insert/outsert sizes are 1 x 3 & 1^{1/8} x 1^{1/8} with glue
- FDA approved glues
- Lay flat miniature solutions

Miniature Folding/Commercial:

- 23 miniature machines
- Panels as small as ⁷/₁₆-inch
- Creative coupon designs
- Gate folds as small as 2 x 2

Oversized Folding:

- Max sheet size: 44 x 80
- Map folding experts
- Synthetic stocks: Yupo, Poly Art

Heavy Paper Folding:

- Stock as thick as 22pts
- Pocket folders, CD sleeves, credit card holders

GLUING & SEALING

Automatic Padding:

- 1800 pads per hour
- Maximum width: 19"
- Minimum height: 3"
- Maximum thickness: 2 sheets to 1"

Remoist Gluing:

- Multiple units - all single pass solutions
- Maximum width of 30"
- Bang tails with welded seam env
- U-Bar remoist
- All perfering, scoring, seam gluing & folding done in-line with remoist

Gluing & EZrelease:

- 22 glue units on inline on the folders
- Hot or cold ez-release glue (aka: snot or bugger glue)
- Spot glue closures for mailing
- Pasted booklets

Attaching:

- In-line and high speed
- Positioned cards, BRE's, or magnets
- Attached pharmaceutical inserts
- Place a product & then fold around it: i.e., roll, gate & accordion folding
- Product samples: i.e., shampoo or aspirin packets

Wafer Sealing:

- Inline and stand-alone application
- Applied either flat or around edges
- Perforated, nicked, odd-shaped seals

STITCHING

Saddle Stitching:

- Maximum of 12 pockets
- Oversized stitched books- 19 x 24

Miniature stitched products:

- Two up - 2^{1/2} x 3^{1/2} w/2 stitches
- One up - 3 x 3^{3/8} w/2 stitches
- Inline 3- and 5-knife trimming
- Inline refolding, sealing & punching

Loop Stitching:

- Lay flat solutions
- Standard 6mm loop
- Oversized 8mm loop

BINDERY SERVICES

String Tying:

- Maximum size: 5^{3/4} x 8
- Minimum size: 1^{1/2} x 1^{1/2}
- Standard hole size: ⁵/₃₂nds
- Loop sizes: 1^{1/4} to 8

Scoring & Perforating:

- Maximum of 42 x 42
- Channel quality score in-line
- Interrupted perfering & slitting
- Micro-perforating

Poster Rolling:

- 10 semi-automatic machines
- Place into plastic sleeves or tubes
- Any length sheet you want