

Rickard Bindery

The Science of Bindery ♦ A Century Of Solutions

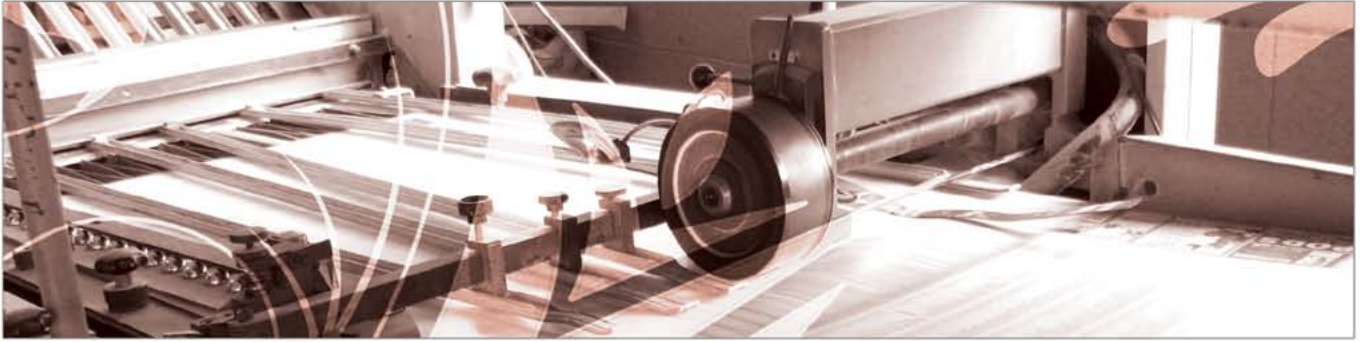
www.rickardbindery.com



Folding • Specialty Folding • Miniature Folding • Oversized Folding
Remoist Gluing • EZ-Release Gluing • Saddle Stitching
Loop Stitching • Affixing • String tying

Phone: 312.243.6300

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Thank you for your interest in Rickard Bindery's postpress solutions. Let me tell you a little more about our company.

Rickard Bindery has been serving printers across the country for more than 100 years. We offer an array of postpress solutions, including folding, specialty folding, miniature folding, oversized folding, stitching, gluing, affixing, string tying and much more.

Every printing company can benefit from a trusted bindery partner. Whether your project involves high volume production, complicated layouts or ultra-fast turnaround times, you can expect us to provide accurate advice and dependable service that will help you win more business.

I hope we can work with you in the future. Please contact me if you have any questions or would like more information on our services. For estimates, please contact Gary Junge at gjunge@rickardbindery.com or 312-243-6300 x 222.

Best,

Kevin Rickard, Vice President
Rickard Bindery
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325 N. Ashland Ave.
Chicago, IL 60607-1001

Our Capabilities

FOLDING

Specialty Folding:

- Pop-ups, iron crosses, swingers
- Small or large gap gate folding
- Pyramid or single sided accordions
- Uneven/nonexistent side guides

Standard Folding:

- Accordion folding: up to 15 acc's
- Roll folding: 8 times over & over
- Gate folding: up to 8 panels

Miniature Folding/Pharmaceutical:

- Production of patented RTA folds on multiple machines
- Common insert/outsert sizes are 1" x 3" & 1¹/₈" x 1¹/₈" with glue
- FDA approved glues
- Lay flat miniature solutions

Miniature Folding/Commercial:

- 23 miniature machines
- Panels as small as 7/16-inch
- Creative coupon designs
- Gate folds as small as 2" x 2"

Oversized Folding:

- Max sheet size: 44" x 80"
- Map folding experts
- Synthetic stocks: Yupo, Poly Art

Heavy Paper Folding:

- Stock as thick as 22pts
- Pocket folders and credit card holders

GLUING & SEALING

Gluing & EZrelease:

- 22 glue units on inline on the folders
- Hot or cold ez-release glue
- Spot glue closures for mailing
- Pasted booklets

Remoist Gluing:

- Multiple units - all single pass solutions
- Maximum width of 30"
- Bang tails with welded seam env
- U-Bar remoist
- All perfing, scoring, seam gluing & folding done in-line with remoist

Attaching:

- In-line and high speed
- Positioned cards, BRE's, or magnets
- Attached pharmaceutical inserts
- Place a product & then fold around it:
e.g., roll, gate & accordion folding
- Product samples:
e.g., shampoo or aspirin packets

Wafer Sealing:

- Inline and stand-alone application
- Applied either flat or around edges
- Perforated, nicked, odd-shaped seals
- Minimum size 2¹/₂" back-to-face

Automatic Padding:

- 1800 pads per hour
- Maximum width: 19"
- Minimum height: 3"
- Maximum thickness: 2 sheets to 1"

Our Capabilities

STITCHING

Saddle Stitching:

- Maximum of 12 pockets
- Oversized stitched books- 19" x 24"

Miniature Stitched Products:

- Two up - 2¹/₂" x 3¹/₂" w/ 2 stitches
- One up - 3" x 3³/₈" w/ 2 stitches
- Inline 3 - and 5-knife trimming
- Inline refolding, sealing & punching

Loop Stitching:

- Standard 6mm loop
- Oversized 8mm loop

BINDERY SERVICES

String Tying:

- Maximum size: 5³/₄" x 8"
- Minimum size: 1¹/₂" x 1¹/₂"
- Standard hole size: 5/32nds
- Loop sizes w/ regular string: 1¹/₄" to 8"
- Loop sizes w/ elastic string: 1¹/₄" to 3¹/₄"

Scoring & Perforating:

- Maximum of 42" x 42"
- Channel quality score in-line
- Interrupted perfering & slitting
- Micro-perforating

Poster Rolling:

- 10 semi-automatic machines
- Place into plastic sleeves or tubes
- Any length sheet you want

